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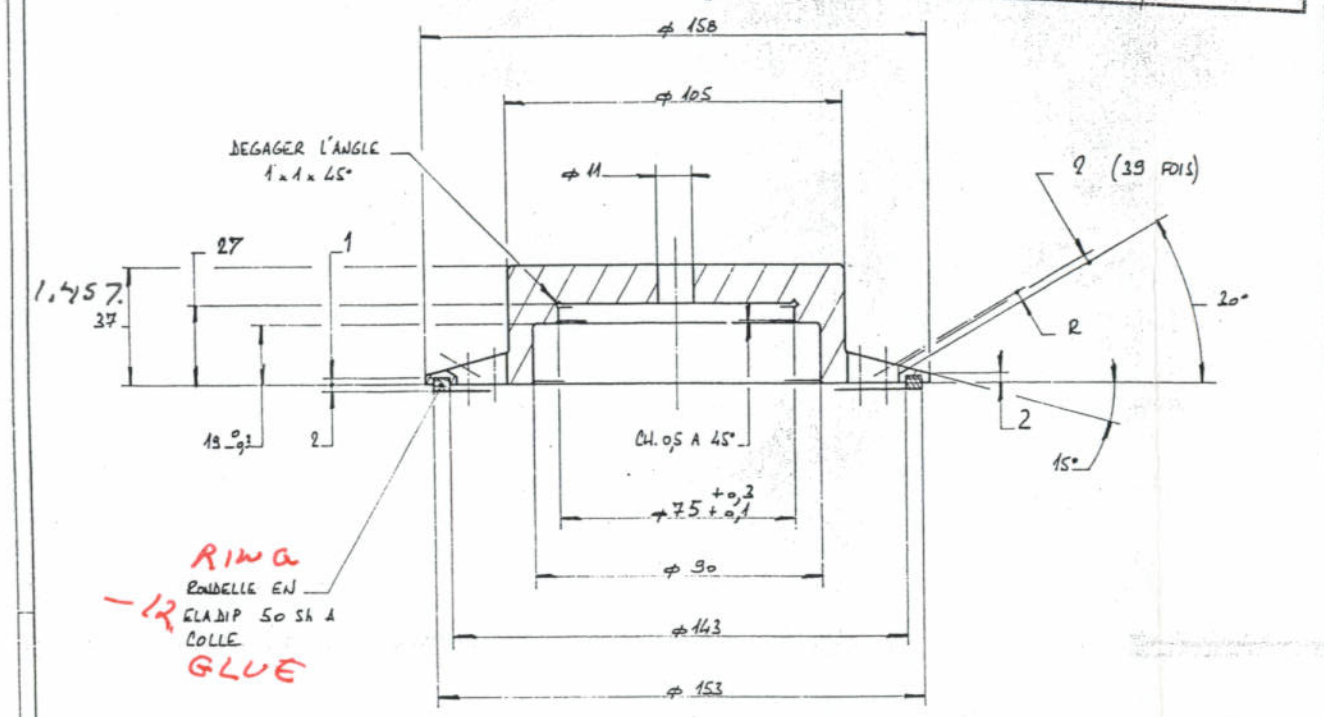
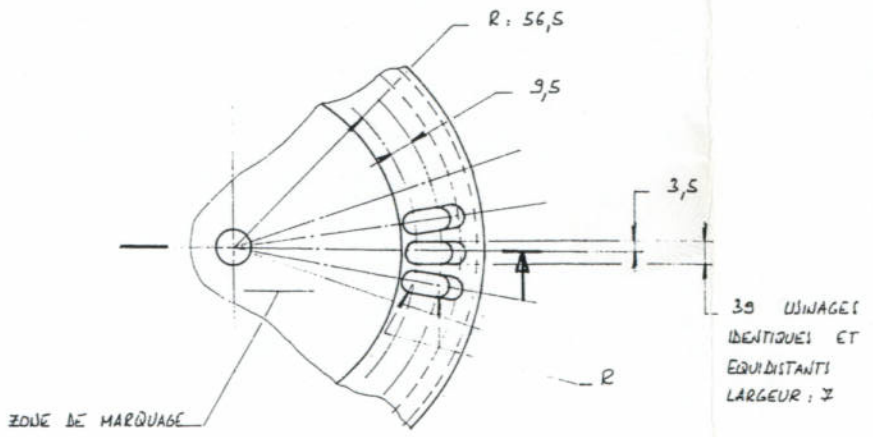
ISSUE DATE: 04/02/03

6.220



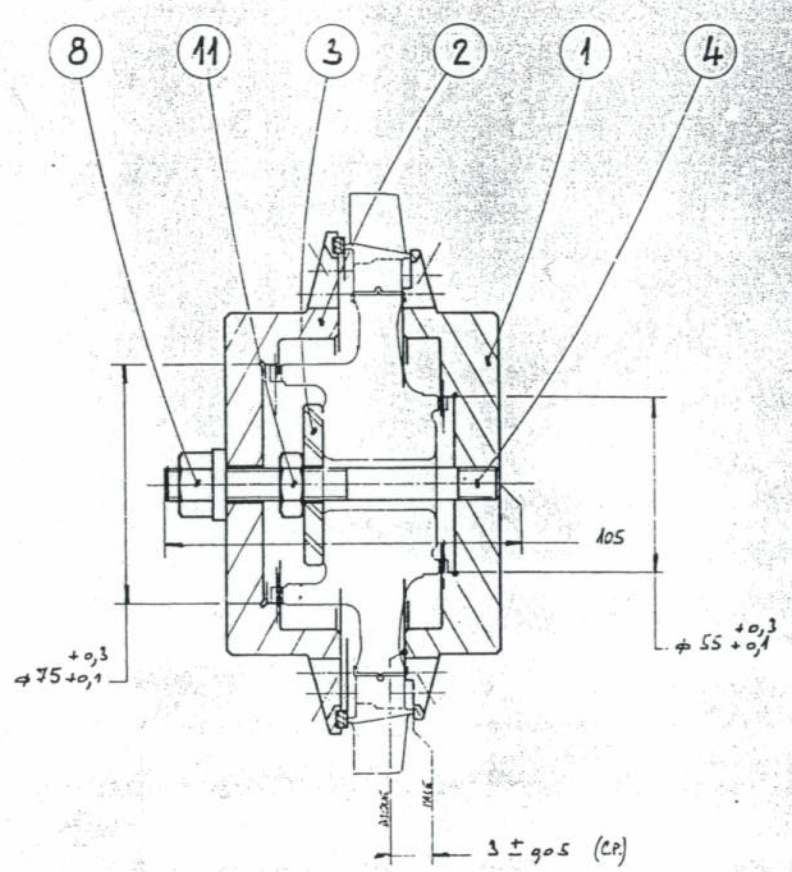


NOT A CONTROLLED COPY

— CH. NON COTES : 1 A 45°
— RAYONS NON COTES : 0,5
— PROTECTION : BRUNISSAGE (TYPE PENTRATE)

		ETIRAGE	ECHELLE	SEPS
BRIDE	25CD4 R 900-1050 MPa	1,6	1/1	04-94
		800 C6 926 02		INDICE

DATE	NOM	MODIFICATIONS	INDICE



RELEASED FOR PROD.
DATE: 6/27/03 INT.

No Repair

SHOP COPY

	REP	QUANT	DESIGNATION	MATIERE	OBSERVATIONS
	11	1	ECROU H M 10	STD	
	10 9 8 7 6 5	1	ECROU A EMBASE	NLM	726 100
1	4	1	GOUJON (LG. 125 → 105)	NLM + MODIFIE	701 100 125
2	3	1	RONDELLE	AU4G	CUYD. AW.D. NOR
1	2	1	BRIDE	25CD4	R 900-1050 MPa
2	1	1	SUPPORT	25CD4	R 900-1050 MPa

FL	REP	QUANT	DESIGNATION	MATIERE	OBSERVATIONS

TOLERANCES GENERALES — LONGUEURS ± 0,05; ANGLES DROITS ± 10; AUTRE ANGLES ± 30 — CHAMF. NON COTES x 45°; RAYONS FEMELLES; NON COTES R=0,5 — CASSER LES ANGLES VIFS 0,2 à 0,3; MARQUER LES N° SUR LES MECS SEPAREES

ECHELLE	MACHINE	DESIGNATION PIECE	N° PIECE
1/1	ARRIEL 2	TURBINE HP COMPLETE	0 292 96 710 0

MONTAGE DE FREINAGE DES PALES
OUTILLAGE

DESSINE PAR	DATE	VERIFIE PAR
SEPS	04-94	COUTE

TURBOMECA 64511 BORDES

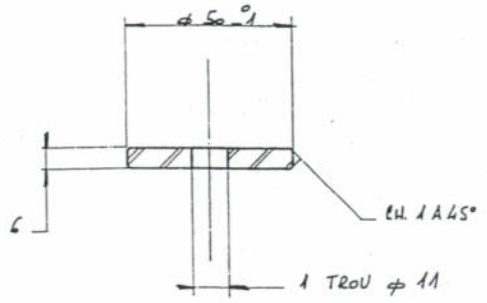
N° 800 C6 926 00 — 1/2 — IND

1 3 ± 0,01

COTES ET CRITERES REPERES ⊖ A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE"

DATE	NOM	MODIFICATIONS	INDICE

1.26 p



		USINAGE	ECHELLE	SEPS
		1,6	1/1	06-94
RONDELLE	ALU 6 OXYD. ANOD. NOIRE	800 C6 926 03		INDICE

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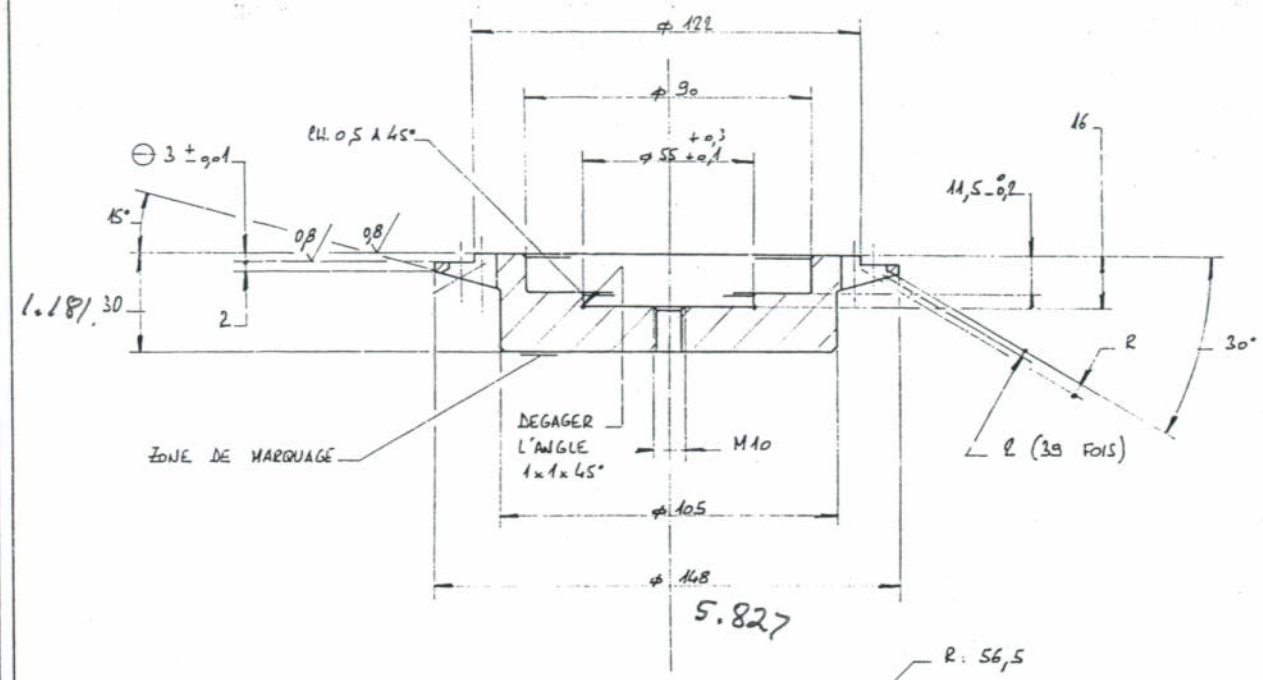
ISSUE DATE: 04/02/03



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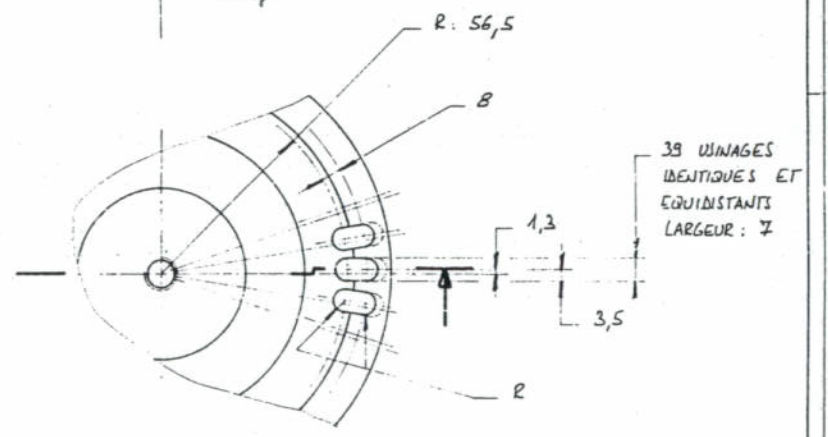

SHOP COPY

RELEASED FOR PROD.
DATE: 6/27/03 INT:

- CH. NON COTES : 1 A 45°
- RAYONS NON COTES : 0,5
- PROTECTION : BRUNISSAGE (TYPE PENTRATE) SAUF Ra 0,8

		USINAGE	ECHELLE	SEPS
		1,6 -(0,8)	1/1	06-94
SUPPORT	25 CD4 R 900-1050 MPa	800 C6 926 01		INDICE

TOLERANCES GENERALES	LONGUEURS ANGLES DROITS AUTRES ANGLES	± 0,25 ± 30' ± 1°	CHANF. NON COTES RAYONS FEMELLES NON CITES	1 x 45° 0,5	CASSER LES ANGLES VIFS 0,2 A 0,3 MARQUER LES N° SUR LES PIECES SEPAREES
ECHELLE	MACHINE	DESIGNATION PIECE		N° PIECE	
	ARRIEL 2	TURBINE HP COMPLETE		0 239 26 710 0	

MONTAGE DE FREINAGE DES PALES
OUTILLAGE DETAILS

DESSINE PAR	DATE	VISE PAR	TURBOMECA 64511 BORDES
SEPS	06-94	COULTE	N° 800 C6 926 00